



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D3407-5

Job Sheet 177050



Part No: D3407-5

Job Qty: 20 ea

Part Name: Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: IPP Rev:A New Issue 05-11-22 JLM IPP Rev:B Now on Waterjet 08-05-14 JLM Verified By:DD IPP Rev:C 08-08-12 revE as per dwg (ecn 08-507) DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		18/05/05
100	Waterjet	20 pcs	5/24/18	5/24/18	0.03	1.83	Waterjet1		18/05/05
110	QC	20 pcs	5/24/18	5/24/18	0.00	0.00	QC2		18/05/05
115	Lathe Conv	20 pcs	5/24/18	5/24/18	0.00	1.32	Lathe Conv-1		18/05/05
117	QC	20 pcs	5/24/18	5/24/18	0.00	0.00	QC2		18/05/05
120	QC	20 pcs	5/24/18	5/24/18	0.00	0.00	QC8		18/05/05
130	Packaging	20 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3		18/05/05
140	QC21-SA	20 Ea	5/24/18	5/24/18	0.00	0.00	QC21		18/05/05

Part Op 100 - 1-Cut as per Dwg D3407 Dwg Rev: E Prog Rev: E 2-Break edges on manual lathe Dwg D3407
Descriptions: (175rpm)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M174PH-H900B0.250X4.000	17-4 H900 SS Bar 0.250" X 4.000"	5.3200 ft (.266 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M174PH-H900B0.250X4.000	5	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Tow Ring	0.250inches ± 0.010	0.260 0.240		
2	Tow Ring	3.000inches ± 0.030	3.030 2.970		
3	Tow Ring	2.050inches + 0.012 - 0.001	2.062 2.049		
4	Tow Ring	0.750inches ± 0.030	0.780 0.720		

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Container No: S068812



Part: D3407-5

Job No: 177050

Serial No/Batch: S068812

Revision: G

Inspector:

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Date: 05/07/18

